

# Internal Standard Core Moulded Panel Door

## Specifications

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Standard cellular core.

### Door Codes

|                                                 |      |
|-------------------------------------------------|------|
| Arlington 6 panel smooth (enhanced bead detail) | ARL  |
| Atherton 4 panel smooth                         | ATH  |
| Bostonian 6 panel woodgrain                     | BTN  |
| Cambridge 2 panel smooth                        | CAMB |
| Camden 2 panel woodgrain                        | CMN  |
| Oakfield 4 panel woodgrain                      | OFD  |
| Rockport® 5 panel smooth                        | ROCK |
| Royal Oak 6 panel woodgrain (pre-finished oak)  | RYO  |
| Newark                                          | NEWA |
| Linea                                           | LINE |
| Cube                                            | CUBE |

### Moisture Content

10% (+/-2%) in accordance with BS:EN942

### Facings

3.0mm die-formed moulded wood fibre skin

### Components

|            |                                   |
|------------|-----------------------------------|
| Stiles:    | Softwood min 28mm (nominal width) |
| Rails:     | Softwood min 28mm (nominal width) |
| Core:      | Cellular                          |
| Lockblock: | Chipboard                         |
| Lipping:   | n/a                               |

### Lock Area

4 & 6 Panel A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge This is an area of 300mm high x 60mm wide.

Camden 2 Panel A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge This is an area of 450mm high x 60mm wide.

### Finish

Supplied white primed for paint or stain finish on site. (Stain finish is not applicable to smooth skin, these are intended for paint finish only). Doors can be stained using an International Ranch Stain or Arch Coatings "Décor" stain. Woodgrain skin doors can be supplied fully finished in white semi gloss paint as an optional extra (+P).

### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

