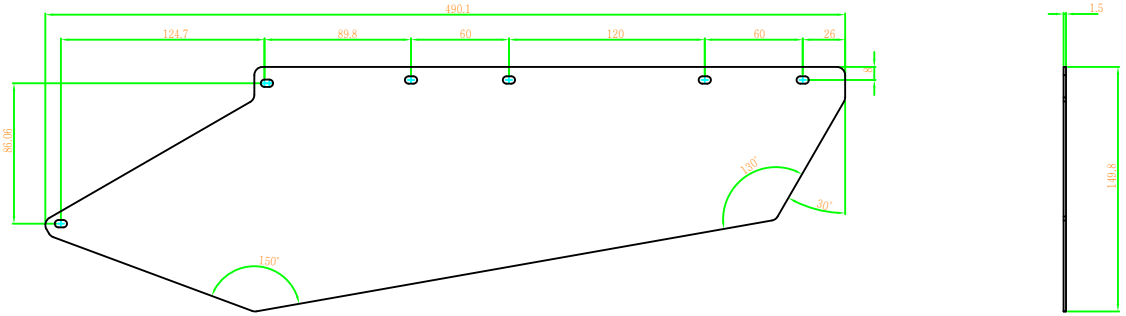
[DIMENSIONAL ALLOWANCE]

DIVISION	BLANKING	BENDING & DRAWING
6 이하	±0.1	±0.1
6 초과 30 이하	±0.2	±0.2
30 초과 120 이하	±0.3	±0.3
120 초과 400 이하	±0.5	±0.5
400 초과 1000 이하	±0.8	±0.8
1000 초과 2000 이하	±1.2	±1.2
HOLE간 중심거리	±0.2	
TAP깊이	±0.5	
SILK PRINT	±0.4	

[ANGULARITY ALLOWANCE]

DIVISION	TOLERANCE [degree]
10 이하	±1.0
10 초과 50 이하	±0.5
50 초과 120 이하	±0.3
120 초과 400 이하	±0.2
400 초과	±0.1

NO	DATE	REVISION DESCRIPTION	DRAWN	CHKD	APPD
△	-	-	-		-



NOTES

1. MATERIAL : SPHC-P (STEEL)
2. GENERAL SURFACE ROUGHNESS : √
3. GENERAL CHAMFER : C0.5(MAX.)
4. FINISH : POWDER COATING(POLYESTER)
   4-1. POWDER : AKZONOBEL Corporation ML342K
   4-2. COLOR : GRAY
   4-3. PAINTING THICKNESS : 40㎛~150㎛
   4-4. COLOR DIFFERENCE : E3.0
   4-5. MASKING : TAP , ,
5. LIMITS OF SIZES AND TOLERANCES FOR METRIC COARSE SCREW THREADS : KS B 0211, MID GRADE
6. AFTER FINISH, THE DEGREE OF GLOSS IS UNIFORM. AND SHOULD BE NO HARMFUL ELEMENTS ON THE USE SUCH AS SWELLING, DESQUAMATION, ETC.
7. SHOULD BE NO HARMFUL ELEMENTS ABOUT PRODUCTS SUCH AS BURR, SCRATCH, BENDING, ETC.
8. '*' DISPLAY DIMENSIONS ARE DIMENSIONS MANAGEMENT.
9. GENERAL SPECIFICATION ON SUBSTANCE CONTROL REQUIREMENTS(KMWI-A51-B080) COMPLY WITH THE LATEST.

	NAME	SIGN	DATE
DRAWING	HAN.YH		23.10.05
DESIGN			
CHECK			
APPROVAL	CHAE.JB		23.10.05

UNLESS OTHERWISE SPECIFIED :
DIMENSION ARE IN MM
TOLERANCE
DECIMAL ANGULAR
SEE TABLE

MODEL NAME :
MAHA PLUS 1K2 VISOR
(KETAOMRD01M1074)

PART NAME :
VISOR SIDE

SPEC : 490.1 x 149.8 x 1.5

CODE NO : GC03ET0567A0

MATERIAL : SEE NOTE 1

SCALE 1/1 SIZE A3

SHEET 1/1 REV A0

REVISION

ZONE

REV

DESCRIPTION

SHEET METAL WORKING

PART DRAWING

REMARKS