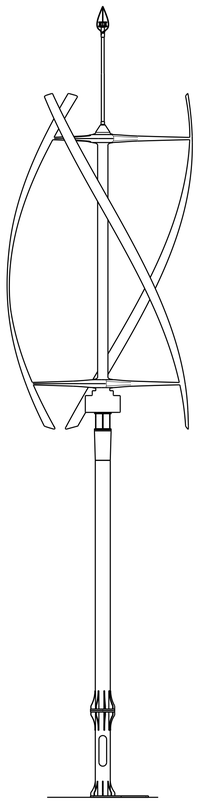
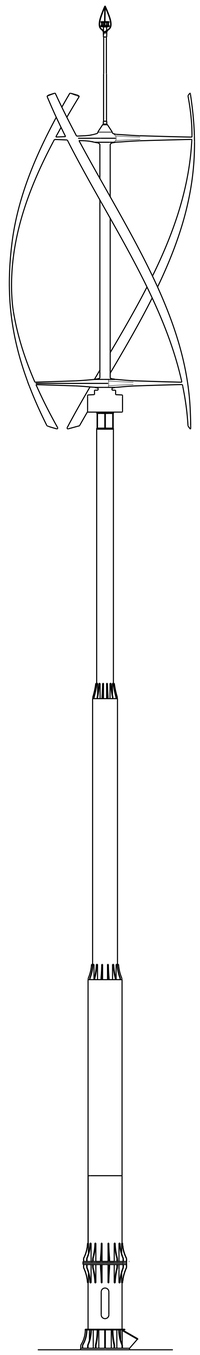
THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS IN A QR DATABASE. CHANGES ARE NOT PERMITTED WITHOUT THE PRIOR CONSENT OF THE ENGINEERING AREA.

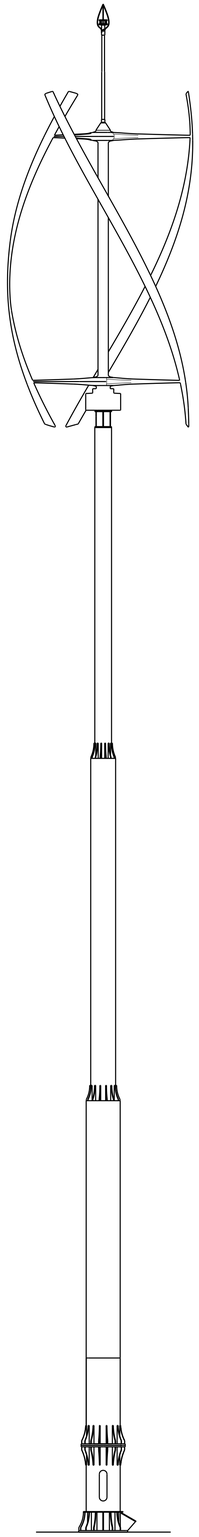
MATERIAL	-
FINISH	-
THICKNESS	-
DENSITY	-
MASS	-



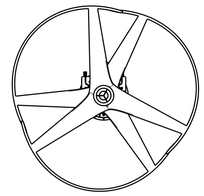
V2 ON 6M MAST
SCALE: 1:50



V2 ON 15M MAST
SCALE: 1:50



V2 ON 18M MAST
SCALE: 1:50



TOP VIEW
SCALE: 1:50

REVISION

ORIG	CHECKER	ENG APP	SIGN OFF

PRODUCTION RELEASE

CHG	SHT	GRID	NOTE
A1	N/A	N/A	N/A

ERN:XXXXXX DATE:06/07/11 CAD V: 001 DRW V: 001

TOMK	WILLS	RICHARDC	PAULM

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COMMODITY or SYSTEM: -

CAD TYPE: -	DRW FRAME VER/DATE: 02:07-10-10	1ST ANGLE PROJECTION	SHEET: 1/1
			PART NAME: V2 ROTORS ON MASTS
			SIZE: A1
			PART NUMBER: XXX-XXX

TOLERANCES UNLESS OTHERWISE STATED

SURFACE ROUGHNESS		FABRICATION	MACHINING	ANGULAR
SPINNING 32µm	REAMING 1.6µm		≤ 100mm ± 0.05	± 0.5°
DRILLING 16µm	GRINDING 0.4µm	100-300mm ± 0.10	100-300mm ± 0.10	OVER
MILLING 16µm	HONING 0.4µm	300-500mm ± 1.00	300-500mm ± 0.50	ANY
TURNING 16µm	POLISHING 0.2µm	> 500mm ± 1.50	> 500mm ± 0.75	LENGTH
BORING 16µm				

∇ FEATURES IDENTIFIED ON THIS DRAWING AS SIGNIFICANT CHARACTERISTICS MUST APPEAR ON THE CONTROL PLAN OR EQUIVALENT FOR MANUFACTURE OF THIS PART. CONTROL PLANS ARE TO BE APPROVED BY QR ENGINEERING.

LEGISLATION ITEM: R — SIGNIFICANT CHARACTERISTIC: -

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